Limestone 20mm

External 20mm / Porcelain Stone



4 Colours / 1 Finish / 2 Sizes

This unique and recognisable surface has been faithfully created using moulds from natural stones. The abrupt temperature change makes the stone expand and the result is a typically rough texture. Refer to Limestone and Limestone Slim for 14mm and 5.5mm thick variants.



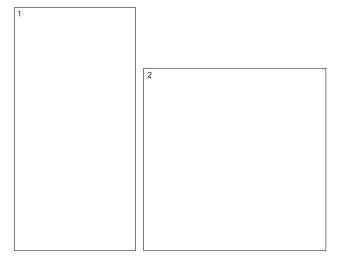
DXF DCLM 01







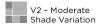
Sizes



	Size (mm)	Thickness	Finish	Colour Availability
1	1198 x 598 (R)	20	Fiammata	All colours
2	898 x 898 (R)	20	Fiammata	All colours

(R) Rectified size – square edge with bevel.

Swatch colours may vary from original. Samples should be requested.





Limestone 20mm

Technical Data

Product Type: Unglazed Porcelain (BS EN 14411 - Group Bla)

Use: Floors & Walls

Product Code: DXF DCLM

DIMENSION & SURFACE QUALITY

Technical Characteristics	Industry Standards	Requirement	Actual Value
Length & width	BS EN ISO 10545-2	± 0.60% (max. ± 2.0mm)	Conforms
Thickness	BS EN ISO 10545-2	± 5% (max. ± 0.5mm)	Conforms
Edge straightness	BS EN ISO 10545-2	± 0.50% (max. ± 1.5mm)	Conforms
Orthogonality (squareness)	BS EN ISO 10545-2	± 0.50% (max. ± 2.0mm)	Conforms
Planarity (flatness)	BS EN ISO 10545-2	± 0.50% (max. ± 2.0mm)	Conforms
Appearance	BS EN ISO 10545-2	> 95%	Conforms

SLIP RESISTANCE

Technical Characteristics	Industry Standards	Requirement	Finish
Areas with footwear	BS EN ISO 10545-17(DIN 51130)	R11 from 19° to 27°	Fiammata
Areas with bare feet	DIN 51097	C over 24°	Fiammata
Slip resistance Coefficient of friction	BS 7976-2	Test results upon request	

PRODUCT QUALITY & DURABILITY

Technical Characteristics	Industry Standards	Requirement	Actual Value
Water absorption	BS EN ISO 10545-3	≤ 0.5%	0.05% (typical value)
Modulus of rupture (bending strength)	BS EN ISO 10545-4	≥ 35 N/mm²	50 N/mm² (typical value)
Breaking strength	BS EN ISO 10545-4	≥ 1300 N	13600 N (typical value)
Resistance to deep abrasion	BS EN ISO 10545-6	≤ 175 mm³	143 mm³ (typical value)
Linear thermal expansion coefficient	BS EN ISO 10545-8	Declared value	\leq 7 x 10 ⁻⁶ / °C ⁻¹ (typical value)
Frost resistance	BS EN ISO 10545-12	No surface alteration	Resistant
Chemical resistance: Low concentrations of acids & alkalis	BS EN ISO 10545-13	No visible defects	ULA
High concentrations of acids & alkalis	BS EN ISO 10545-13	No visible defects	UHA
Stain resistance	BS EN ISO 10545-14	Declared value	Class 5
Reaction to fire	Based on the decision 96/603/EC and its changes	A1 _{FL} /A1	A1 _{FL} /A1
Recycled content			≥ 40%

Important Note: For installations using pedestals that incorporate a void of 75mm or greater, please contact us for advice regarding the recommended provision of a reinforcing mesh for safety.















