

# Grading Criteria (Ash)

## Accent Grade

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*For Engineered Wood Range: Pergo 190*

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*For Engineered Wood Range: Pergo 190 (WDPE 1908)*



The above image broadly reflects the naturally occurring characteristics present in our **Accent** grade. Taken from the central and mid sections of the trunk, this grade can include lively colour variation and a non-uniform appearance.

Timber is a natural material and it is difficult to ensure 100% accuracy during the grading assessment. **Domus permit up to 5% of boards that do not meet the grading parameters below.** Skilled installation teams will ensure that boards with characteristics outside the parameters below are utilised effectively. **Once installed, the floor is deemed to be accepted by the Client.**

### Grading Parameters

Knot (Sound) Size	≤60mm diameter	Splits	Not permitted
Knot (Unsound) Size	15mm diameter (if filled)	Medullary Rays	Permitted
Knot Frequency	Unlimited	Sapwood Size	Not applicable
Filled Defects	Permitted	Sapwood Frequency	Not applicable
Dark Lines	Unlimited	Insect Damage	Not Permitted
Dark Line Quantity	Unlimited	Tonal Variation	Permitted

### Grading Characteristics



**Knots (Sound)** — During processing, knots that have still kept their original core structure.



**Knots (Unsound)** — During processing, knots that dislodge/expel the core. The knot is then filled.



**Group Knots** — Smaller grouped knots that do not exceed 10mm diameter. Considered as one knot.



**Dark Lines** — Discolouration due to minerals drawn from the earth. Could also be elongated knots or black grain.



**Splits** — The centre of the heartwood can show natural splits as it is the driest part of the trunk.



**Medullary Rays** — The tissues that enable the transportation of nutrients to the centre of the trunk.



**Sapwood** — The newest growth at the outer part of the tree trunk, which transports water and sap.



**Tonal Variation** — Older, darker central sections of the tree are contrast by the newer, lighter outer sections.